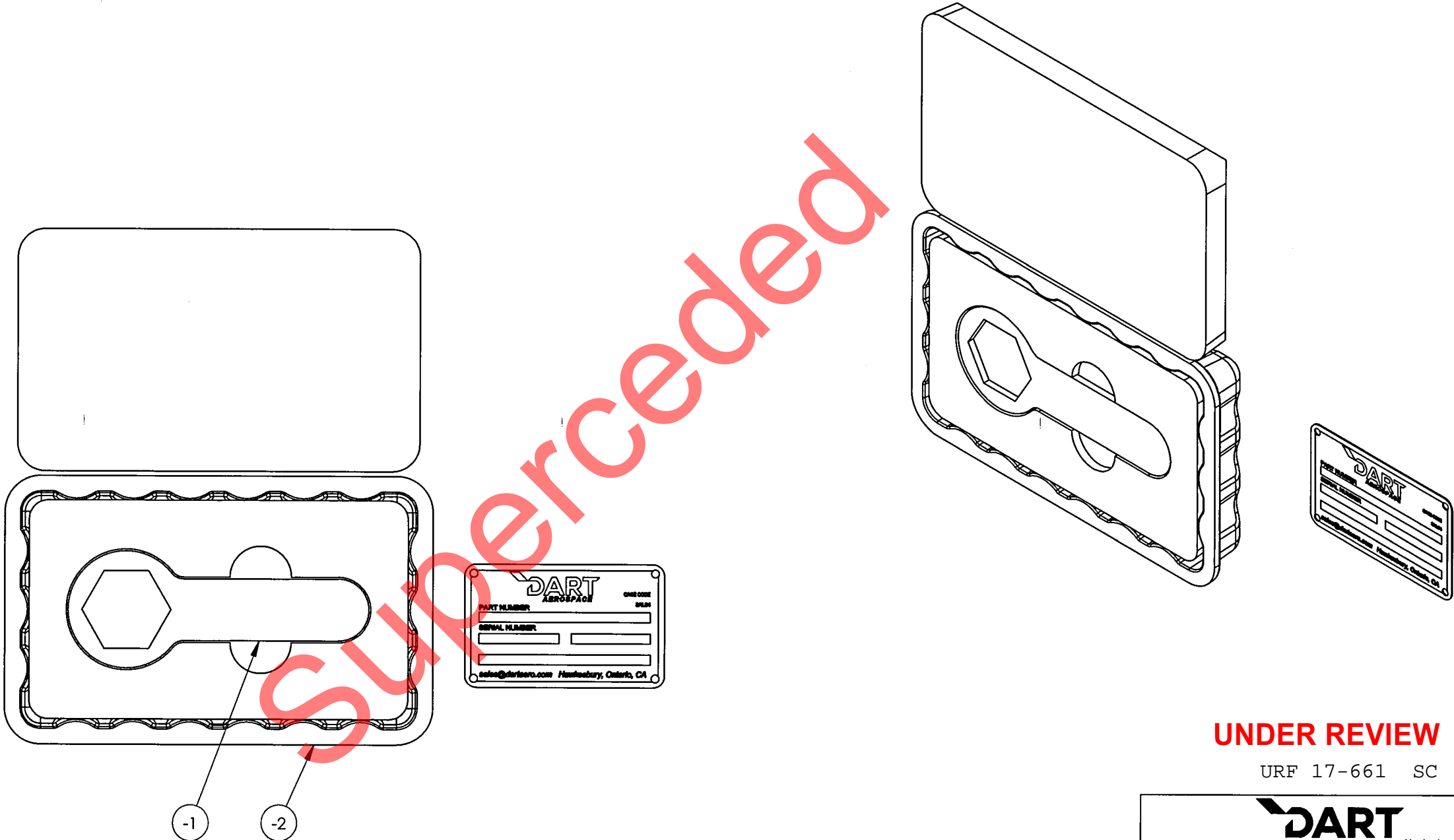


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBT18205-1	WRENCH	2
-2	1	RBT18205-2	PACKAGING	3

REV.	DESCRIPTION	DATE	BY	APPROVED
1	RELEASED FOR PRODUCTION	11/9/2016	RJC	JAG
B	SEE ECN 17-630	17.09.05	VM	WM



RBT18205 HYDRAULIC FILTER BOWL WRENCH

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES : N/A
 - 6) IDENTIFICATION: N/A
 - 7) REFERENCE ERA T/N STI3059-ERA
 - 8) INSTALL RB41011 PLACARD PRIOR TO GLUING THE RBT18205-3 BOTTOM FOAM AND THE RBT18205-4 TOP FOAM TO THE PELICAN CASE

UNDER REVIEW
URF 17-661 SC

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE HYDRAULIC FILTER BOWL WRENCH			
DWG NO. RBT18205		REV B	
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/15/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 09/15/2017	.X ± .1	SURFACES = 12/✓
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR.:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT:	SHEET 1 OF 5
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ECN 17-656

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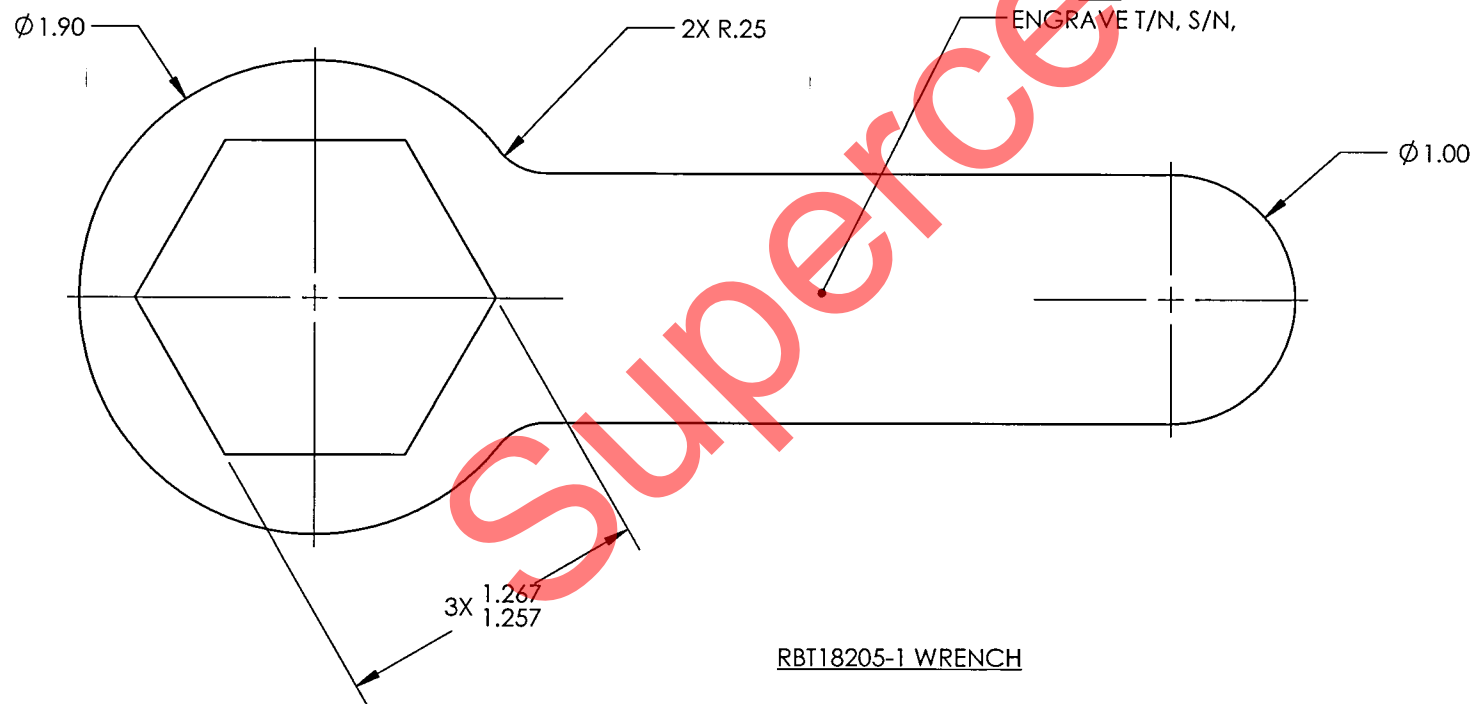
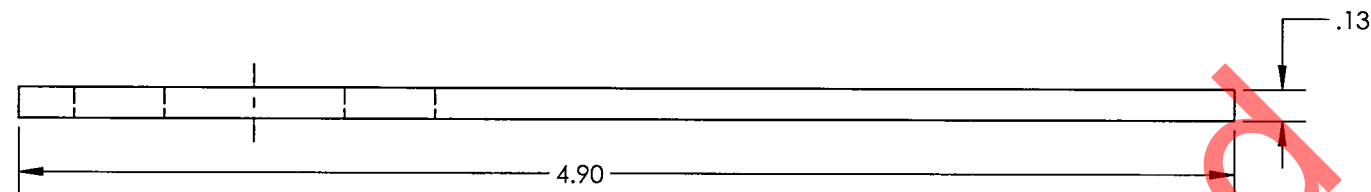
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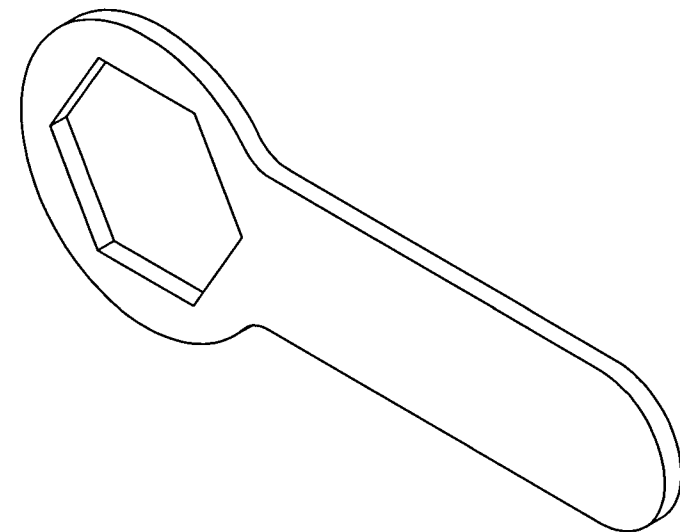
C

B

A



RBT18205-1 WRENCH



D

C

B

A

UNDER REVIEW

URF 17-661 SC

NOTES:

- 1) MATERIAL: 6061-T6
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT:
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: AS PER QSI 044

DART
AEROSPACE

Hawkesbury, Ontario, Canada

TITLE

WRENCH

DWG NO.

RBT18205-1

REV

B

DESIGN BY: VM 9/5/2017

DRAWN BY: VM 09/15/2017

CHECKED: SAC 09/15/2017

MFG. APPR: DP 09/15/2017

QA APPR.: PD 09/15/2017

APPROVED: VM 09/15/2017

DATE: 9/15/2017

.XXX ± .005 FRACTIONS ± 1/8

.XX ± .01 ANGLES ± 5°

.X ± .1 SURFACES = 125

1. DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE SPECIFIED

2. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

3. DIMENSIONAL LIMITS APPLY

AFTER PLATING

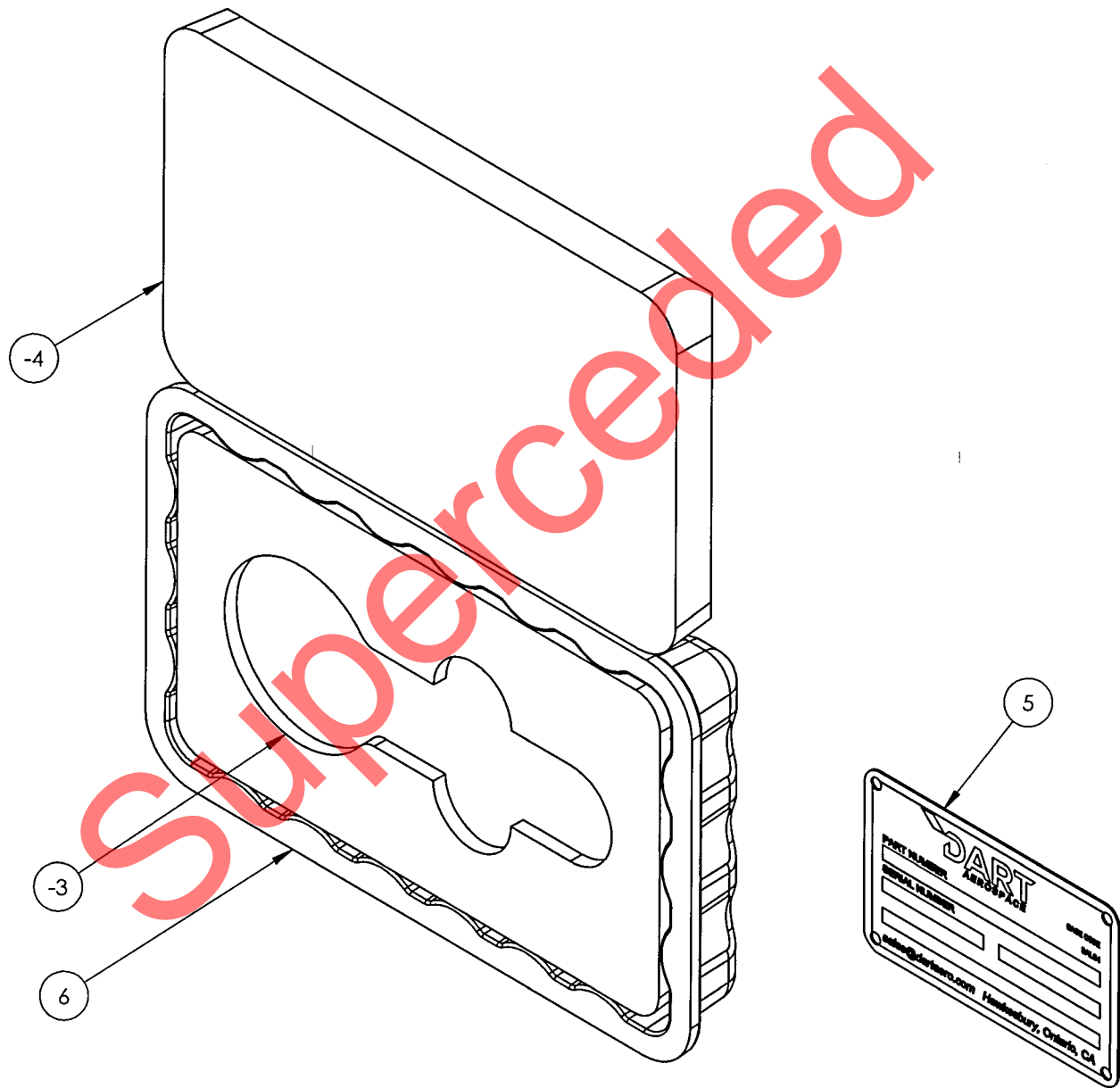
SHEET 2 OF 5

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ECN 17651


ITEM #	QTY	PART #	TITLE	PG
-3	1	RBT18205-3	BOTTOM FOAM	4
-4	1	RBT18205-4	TOP FOAM	5
5	1	RB41011	DART PLACARD	
6	1	PELICAN #APP-1040-E	PELICAN CASE	



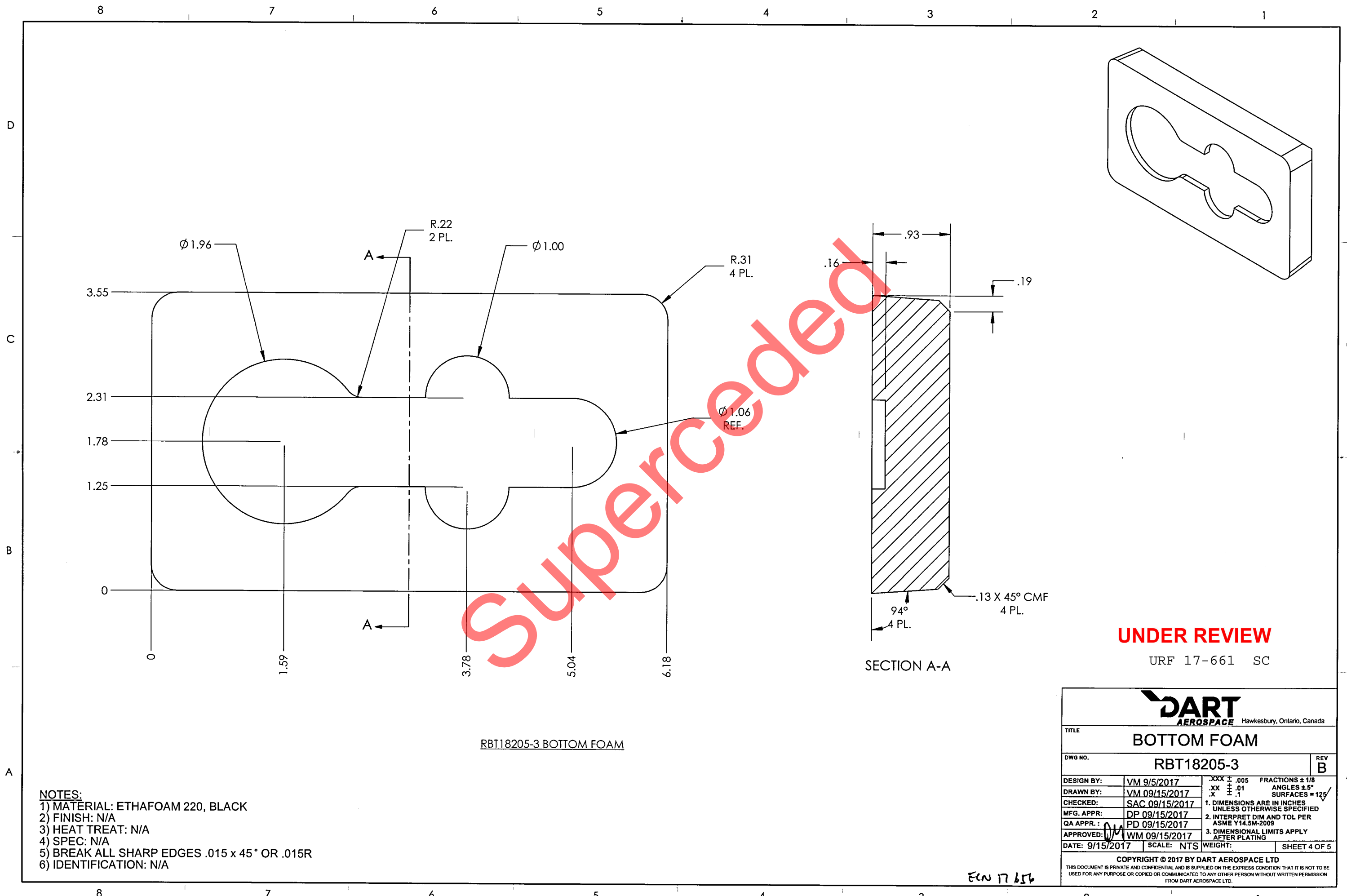
RBT18205-2 PACKAGING

UNDER REVIEW

URF 17-661 SC

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE PACKAGING			
DWG NO. RBT18205-2			REV B
DESIGN BY:	VM 9/5/2017	.XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	VM 09/15/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:	SAC 09/15/2017	.X ± .1 SURFACES = 125	
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR.:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT: N/A	SHEET 3 OF 5
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EN 7 656

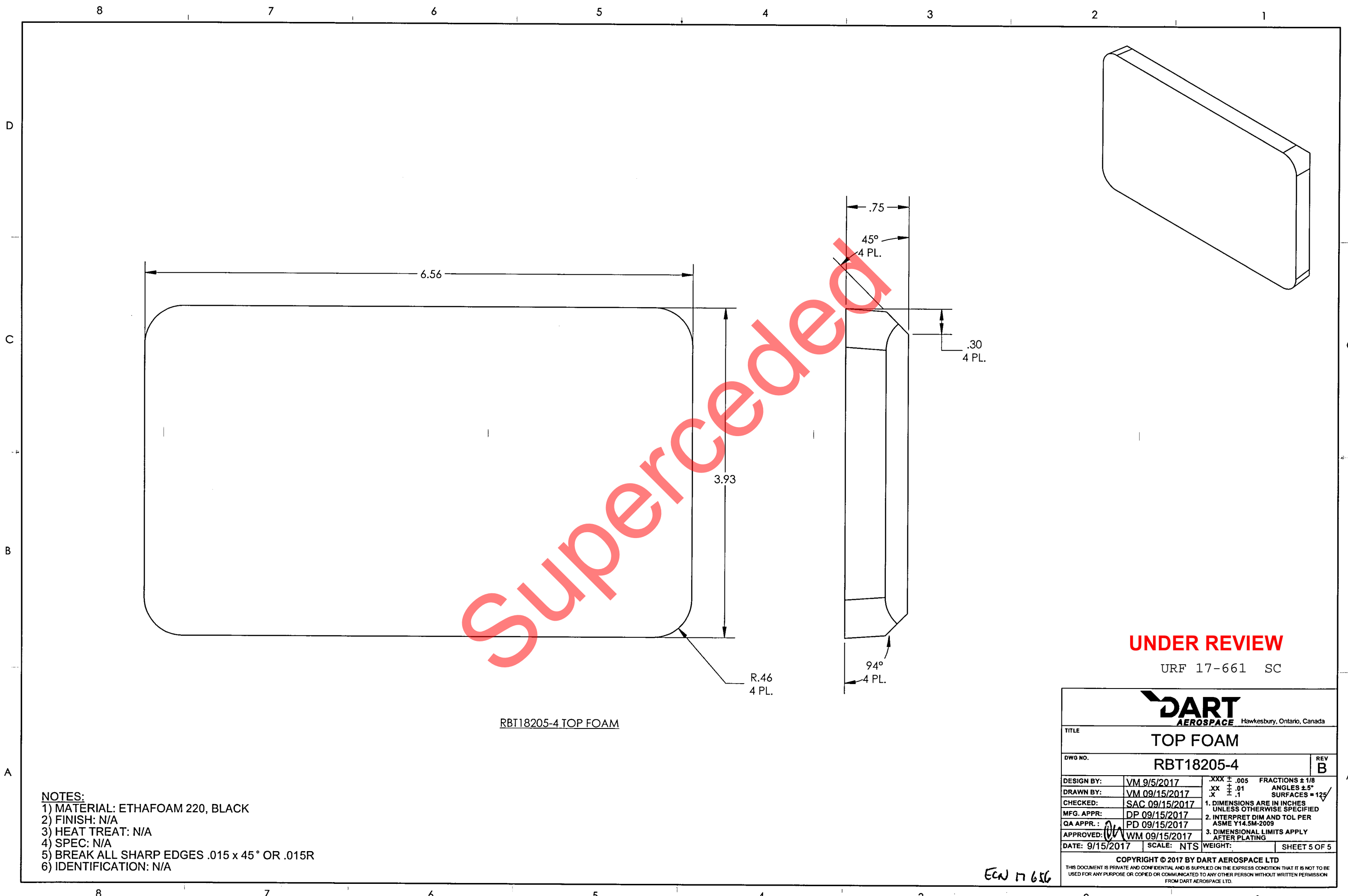


- NOTES:
- 1) MATERIAL: ETHAFOAM 220, BLACK
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBT18205-3 BOTTOM FOAM

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE BOTTOM FOAM			
DWG NO. RBT18205-3			REV B
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/15/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 09/15/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
QA APPR.:	PD 09/15/2017		
APPROVED:	WM 09/15/2017		
DATE: 9/15/2017	SCALE: NTS	WEIGHT:	SHEET 4 OF 5
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ECN 17 656



- NOTES:
- 1) MATERIAL: ETHAFOAM 220, BLACK
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

UNDER REVIEW
URF 17-661 SC

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TOP FOAM			
DWG NO. RBT18205-4			REV B
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/15/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 09/15/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR.:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT:	SHEET 5 OF 5
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ECN 17 656